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D4635-143
Job Sheet 167106-K



Part No: D4635-143

Job Qty: 1 ea

Part Name: Aft Ceiling Replacement Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DAS 10
Aug 10 Rev F.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Small Fab	<i>D.M.L 13-2-17</i>
100	Small Fab	1 pcs		11/9/17	0.00	0.68	Small Fab	<i>D.M.L 13-2-17</i>
110	Small Fab	1 pcs		11/10/17	0.00	0.68	Small Fab	<i>D.M.L 13-2-17</i>
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	<i>PD FEB 20 2018</i>
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	<i>SD FEB 20 2018</i>
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	<i>DAS 21 FEB 21 2018</i>

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-143 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M

3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-35043254	1	2	0	0
	D4669-15009911	1	27	0	0
	D4669-3 E117668	1	38	0	0
	D4695-3 E14670	1	5	0	0
	D4732-15008984	1	6	0	0
	D4732-135008990	1	6	0	0
	D4732-375009004	1	3	0	0
	D5022-3 5017750	1	1	0	0

5019450
5017752

Part Specifications

Specifications could not be found.

